

ciclo di VERNICIATURA a LIQUIDO doppia mano

Step	TREATMENT	TIME	TEMP.	pH	PRODUCT
1	Charge		Ambient		
2	Cooling		Ambient		
3	Application liquid P.V. – 1st HAND		Ambient		
4	Withering	20 min	Ambient		
5	Application liquid P.V. – 2nd HAND		Controlled Ambient		
6	Polymerization	30 min	80 – 200°C***		
7	Colling		Ambient		
8	Descharge		Ambient		
9	Visual control		Ambient		
10	Packaging		Ambient		

*** object temperature