

# ciclo di VERNICIATURA POLVERE + POLVERE

Step	TREATMENT	TIME	TEMP.	pH	PRODUCT
1	Charge		Ambient		
2	Cooling		Ambient		
3	<b>Application powder P.V. - 1st HAND</b>		<b>Ambient</b>		
4	<b>Polymerization</b>	<b>20 min</b>	<b>180 - 200°C***</b>		
5	Cooling		Ambient		
6	Visual control		Ambient		
7	<b>Application powder P.V. - 2nd HAND</b>		<b>Controlled Ambient</b>		
8	<b>Polymerization</b>	<b>30 min</b>	<b>80 - 200°C***</b>		
9	Colling		Ambient		
10	Descharge		Ambient		
11	Visual control		Ambient		
12	Packaging		Ambient		

\*\*\* object temperature