

ciclo di VERNICIATURA MISTO POLVERE - LIQUIDO

Step	TREATMENT	TIME	TEMP.	pH	PRODUCT
1	Charge		Ambient		
2	Cooling		Ambient		
3	Application powder P.V. - 1st HAND		Ambient		
4	Polymerization	20 min	180 - 200°C***		
5	Cooling		Ambient		
6	Visual control		Ambient		
7	Application liquid P.V. - 2nd HAND		Controlled Ambient		
8	Polymerization	30 min	80 - 200°C***		
9	Colling		Ambient		
10	Descharge		Ambient		
11	Visual control		Ambient		
12	Packaging		Ambient		

*** object temperature