

# ciclo di VERNICIATURA a LIQUIDO doppia mano

Step	TREATMENT	TIME	TEMP.	pH	PRODUCT
1	Charge		Ambient		
2	Cooling		Ambient		
3	<b>Application liquid P.V. - 1st HAND</b>		<b>Ambient</b>		
4	<b>Withering</b>	<b>20 min</b>	<b>Ambient</b>		
5	<b>Application liquid P.V. - 2nd HAND</b>		<b>Controlled Ambient</b>		
6	<b>Polymerization</b>	<b>30 min</b>	<b>80 - 200°C***</b>		
7	Colling		Ambient		
8	Descharge		Ambient		
9	Visual control		Ambient		
10	Packaging		Ambient		

\*\*\* object temperature