

ciclo di VERNICIATURA a POLVERE

| Step | TREATMENT | TIME | TEMP. | pH | PRODUCT |
|------|-------------------------|---------------|-----------------------|----|---------|
| 1 | Charge | | Ambient | | |
| 2 | Cooling | | Ambient | | |
| 3 | Application P.V. | | Ambient | | |
| 4 | Polymerization | 24 min | 180 - 190°C*** | | |
| 5 | Colling | | Ambient | | |
| 6 | Descharge | | Ambient | | |
| 7 | Visual control | | Ambient | | |
| 8 | Packaging | | Ambient | | |

*** object temperature